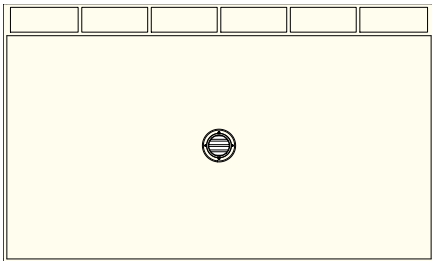


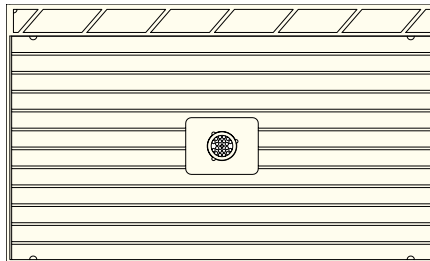


## REDI YOUR WAY® SHOWER PAN with COMPRESSION DRAIN INSTALLATION INSTRUCTIONS

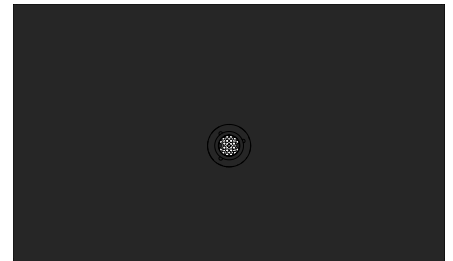
These instructions are exclusively for Redi Your Way (black shower pans). If you have received a yellow (Tile Redi™) shower pan please visit [tileredi.com/knowledge-center](http://tileredi.com/knowledge-center) for the correct instructions.



Flat Bottom Shower Pan



Ribbed Bottom Shower Pan

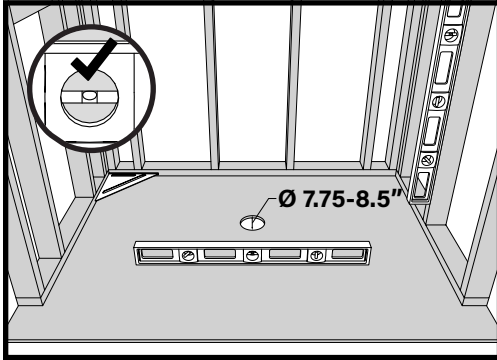
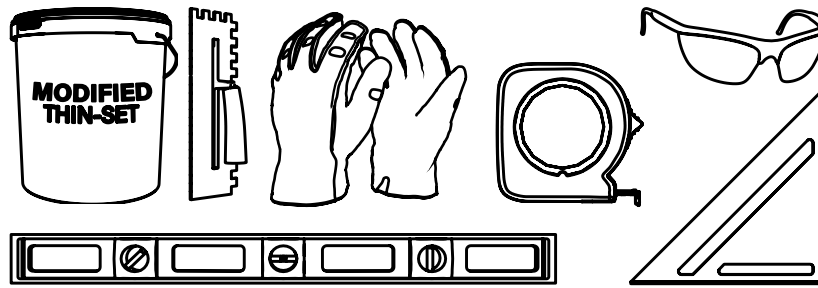


Redi Your Way Shower Pan



**WARNING:** Do not place ladders, scaffolding, or any concentrated point load on the shower pan. Doing so may damage the pan and will void the warranty.

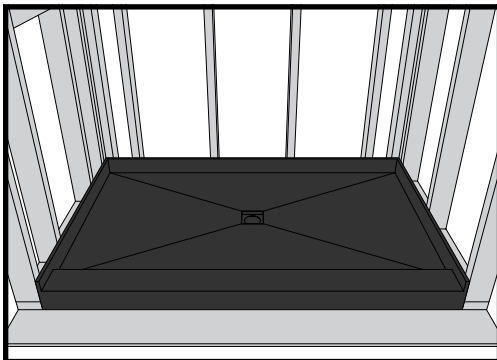
## TOOLS REQUIRED



1. Frame out shower stall area to shower pan dimensions. The bore hole needs to be a minimum 7.75", but not more than 8.5" diameter opening\*. Ensure that the shower pan subfloor is level, and that the walls are level, plumb, and square. Place the square in corners to ensure they are square and straight. All walls and framing must be plumb prior to proceeding. The floor must be level within 3/8". Sweep up any debris from subfloor.

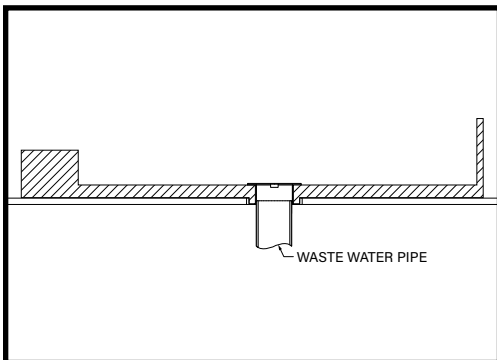


**Note for Redi Free® (Barrier Free) Pans Only:** If you purchased a Redi Free® barrier free (curbless) shower pan, your installation will require a recessed subfloor (in accordance with local codes) to match the depth of the front lip of the pan. Waterproof the seam between the pan and subfloor using waterproofing tape and a liquid-applied membrane, extending at least 12" into the shower floor or as required by local building codes.



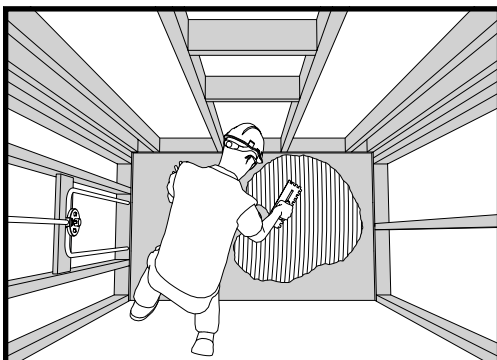
2. To ensure a perfect fit, test fit shower pan drain housing into subfloor bore hole. Make sure the shower pan is aligned properly and fits snugly against the shower frame studs on all sides and corners. Ensure that the pan is level on the floor. There should be no movement or bulge.

**DO NOT NAIL OR SCREW INTO THE PAN. DO NOT SAND, CUT, OR MAKE ANY CHANGES/MODIFICATIONS TO THE SURFACE OF THE SHOWER PAN WHATSOEVER.**



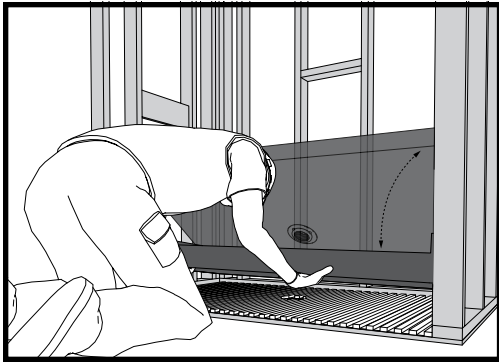
3. The drain hub uses compression to create a seal, as opposed to glue. The waste water piper can be left higher than needed during the setting of the pan and trimmed later; however, we suggest trimming the pipe while the pan is dry-fitted, prior to final installation. This will require a rotary tool. Be sure to leave enough extra pipe to accommodate for the thickness of the setting material.

Please refer to the "Minimum and Maximum Pipe Height Tolerances" addendum chart for—this ensures proper pan fitting while avoiding excessive gaps between the subfloor and waste pipe that would otherwise need to be filled.

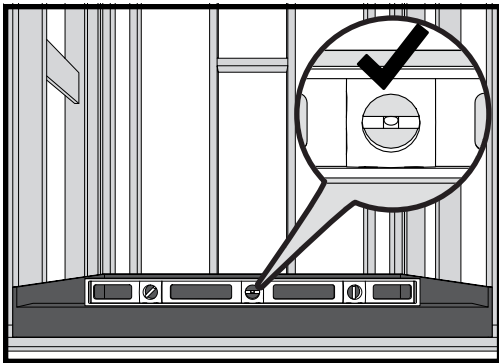
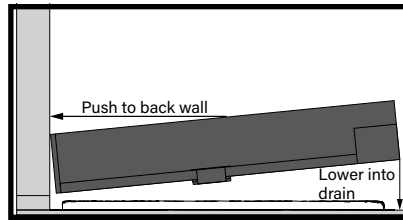


4. Thin-set Installation: To create a 1/2" thick modified thin-set bed across the entire shower enclosure substrate, employ a 1/2" square-notch trowel. Ensure the application of the modified thin-set is consistent and uniform in one direction, with the trowel lines going across the shorter dimension of the pan.

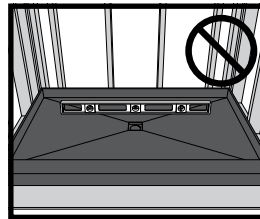
\*Creating a bore hole larger than 8.5" would void any warranty.



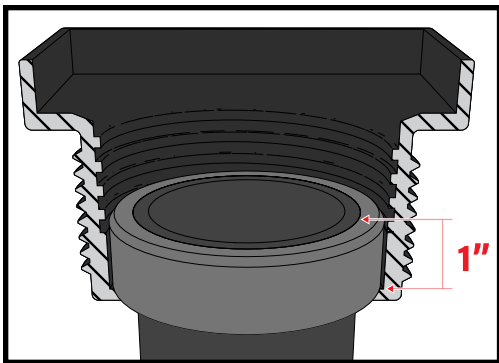
5. Place the pan on the thin-set and apply pressure or wiggle the pan a little to make sure the thin-set spreads out evenly under the pan so the pan makes proper contact with the setting material. This process will ensure that the setting material will fill in the footprint of the pan.



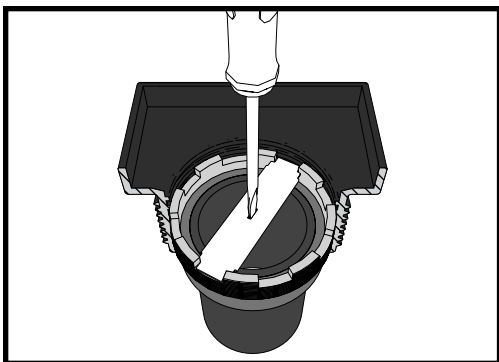
6. Using the level, ensure that the pan is level left to right, and front to back along the splash walls. Also make sure the pan is level left to right along the curb.



**DO NOT USE THE INSIDE OF THE PAN AS AN INDICATOR SINCE THE PAN IS PRE-PITCHED. DO NOT STEP INTO THE SHOWER PAN ONCE THE SHOWER PAN HAS BEEN SET AND LEVELED UNTIL THE THIN-SET HAS CURED COMPLETELY.**

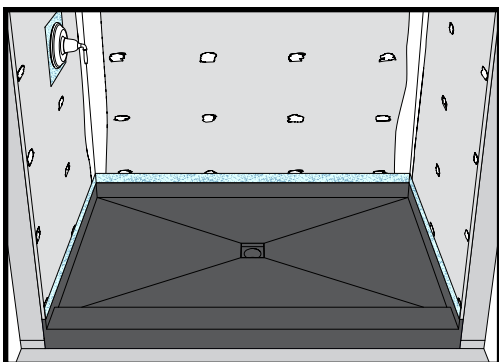


7. Ensure that your vertical pipe is cut to desired height and connected to the drain P-trap. The top of the drain pipe should be 1" above the top of the drain flange. With the beveled side of the gasket facing up, insert the gasket into the lower body around the drainpipe and push it downward until it sits at the bottom ledge of the lower body.

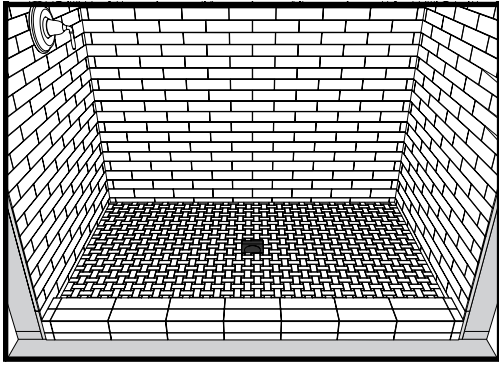


8. Thread the crown nut into the drain body. Then, using the crown nut key, tighten as much as possible with a large flathead screwdriver. When the crown nut key is fully tightened, the top of the gasket should be compressed to the point that it looks almost flat, which will ensure a proper seal all the way around the pipe.

**NOTE: EVEN WHEN FULLY TIGHTENED TO CREATE A LEAKPROOF CONNECTION, THE PIPE CAN STILL BE TWISTED OR PULLED OUT OF THE DRAIN BODY BY HAND. CONNECTION TO THE REST OF THE PLUMBING SYSTEM IS WHAT PREVENTS THE PIPE FROM TWISTING OR FALLING OUT OF THE DRAIN BODY.**



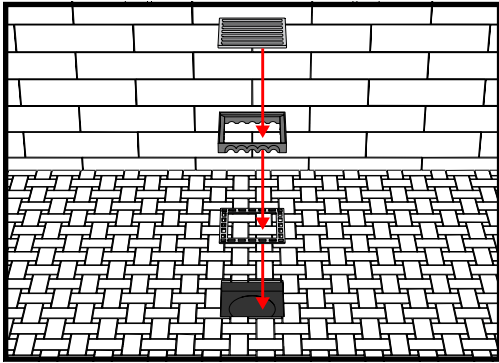
9. Install Redi Wall® boards or other backer board and water proofing in accordance with the manufacturer's instructions and the standards established by the Tile Council of North America. Seal and waterproof joints between Redi Wall or other backer board and the shower pan splash walls using Redi Flash®, Redi Sealant™, waterproofing tape, or 100% silicone. If you are not using Redi Wall and Redi Sealant, it is recommended to use a membrane or liquid applied waterproof product in addition to the Redi Flash, Tile Redi Tape Membrane, or 100% silicone. Allow the thin-set/sand mix to dry in accordance with the manufacturer's instructions prior to wall system installation.



10. Using a 1/2" notch trowel, apply thin-set, tile mortar, or epoxy. Tile Redi recommends the modified thin-set/tile mortar products found in table below.

Tile the rest of the shower.

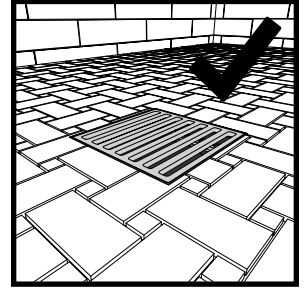
Clean the inside of the drain to ensure that it is clear of any excess thin-set, mortar, or epoxy that was used for tiling.



11. After installing the tile, measure the combined height of the tile and mortar to determine if the provided spacers are needed or not. If needed, place spacers into the drain body.

Place the adapter inside the drain body so that it sits flush, or just below the tile height.

Install the drain grate inside the adapter.



#### Tile Redi Approved Modified Thin-sets/Tile Mortars

|                                      |                                         |                                                |
|--------------------------------------|-----------------------------------------|------------------------------------------------|
| <b>Laticrete Platinum 254</b>        | <b>MAPEI Ultraflex LHT White</b>        | <b>MAPEI Large Format Floor and Wall White</b> |
| <b>CBP Prolite White</b>             | <b>MAPEI Ultraflex 1 White</b>          | <b>MAPEI Porcelain Tile White</b>              |
| <b>CBP Flexbond White</b>            | <b>MAPEI Large Tile and Stone White</b> | <b>MAPEI Ultraflex LFT White</b>               |
| <b>TEC Ultimate 6 Plus 487 White</b> |                                         |                                                |

For a current list of Tile Redi Approved Modified Thin-sets/Tile Mortars visit [www.tileredi.com/thinsets](http://www.tileredi.com/thinsets) or scan the QR.



#### Minimum and Maximum Pipe Height Tolerances

| <b>Pan Type</b> | <b>Drain Type</b> | <b>Min Sleeve Size</b> | <b>Max Sleeve Size</b> | <b>Min Pipe Height</b>       | <b>Max Pipe Height</b> |
|-----------------|-------------------|------------------------|------------------------|------------------------------|------------------------|
| PVC             | Compression       | 6"                     | 7"                     | .125" below base top surface | 2"                     |
| PVC             | Solvent Weld      | 5.5"                   | 7"                     | .25" below base top surface  | 2"                     |
| PVC             | Cast Iron         | 6"                     | 7"                     | .125" below base top surface | 2"                     |

⚠ CALIFORNIA PROP 65 WARNING: This product contains one or more chemicals, including Chromium, known to the State of California to cause cancer and birth defects or other reproductive harm. For more information go to [www.P65Warnings.ca.gov](http://www.P65Warnings.ca.gov)

**436 East 36th Street, Charlotte, NC 28205**  
**800.232.6156 | sales@tileredi.com**

**[www.tileredi.com](http://www.tileredi.com)**

Tile Redi™ trademarks and logos are owned by and the Intellectual Property of Tile Redi, LLC.

©2026 Tile Redi, LLC. All Rights Reserved.

PATENT: [www.TileRedi.com/PatentMarkings](http://www.TileRedi.com/PatentMarkings)